

DIN 6527 AN

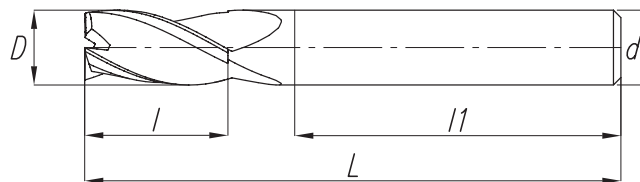
Frezy trzpieniowe, walcowo-czołowe, 3-ostrzowe, długie

End mills, 3-flute, long

Schaftfräser, Dreischneider, lang

Фрезы концевые, 3-х перьевые, длинные

A



DIN 6527 AN	Z=3		45 HRC		$\lambda=30^\circ$ $\gamma=10^\circ$	<table border="1"> <tr><td>1.1+1.8</td></tr> <tr><td>3.1+3.5</td></tr> <tr><td>7.3+7.4</td></tr> </table>	1.1+1.8	3.1+3.5	7.3+7.4	
1.1+1.8										
3.1+3.5										
7.3+7.4										

D (h10)	d (h6)	L	l	l1	VHM	
					PVD	
					Code No 0641-551	
2	3	38	6	28	F973206	●
3	3	38	7	28	F973308	●
4	4	50	8	28	F973400	●
5	5	50	10	28	F973501	●
6	6	57	10	36	F973603	●
8	8	63	16	36	F973705	●
10	10	72	19	40	F973807	●
12	12	83	22	45	F973909	●
14	14	83	22	45	F974003	●
16	16	92	26	48	F974105	●
18	18	92	26	48	F974207	●
20	20	104	32	50	F974309	●