

DIN 1834 A

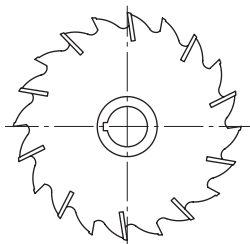
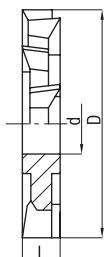
G

Frezy tarczowe trzystronne piłkowe, ostrza na przemian skośne

Metal slitting saws, staggered teeth

Metallkreisfräser, kreuzverzahnt

Фрезы прорезные 3-х сторонние с разносторонними зубьями



DIN
1834 A

Z=18÷64

$\lambda=12^\circ$
 $\gamma=7^\circ$

| D (js16) | d (H7) | L (k11) | z | HSS | |
|----------|--------|---------|----|-------------------|---|
| | | | | Code No 0641-534- | |
| 50 | 16 | 2 | 18 | 169005 | ● |
| 50 | 16 | 2,5 | 18 | 169107 | ○ |
| 50 | 16 | 3 | 18 | 169209 | ● |
| 63 | 22 | 1,6 | 28 | 170107 | ○ |
| 63 | 22 | 2 | 28 | 170209 | ● |
| 63 | 22 | 2,5 | 28 | 170300 | ○ |
| 63 | 22 | 3 | 28 | 170402 | ● |
| 63 | 22 | 4 | 28 | 170504 | ● |
| 63 | 22 | 5 | 28 | 170606 | ● |
| 80 | 22 | 1,6 | 32 | 170708 | ○ |
| 80 | 22 | 2 | 32 | 170800 | ● |
| 80 | 22 | 2,5 | 32 | 170901 | ○ |
| 80 | 22 | 3 | 32 | 171006 | ○ |
| 80 | 22 | 4 | 32 | 171108 | ○ |
| 80 | 22 | 5 | 32 | 171200 | ○ |
| 80 | 27 | 1,6 | 32 | 171301 | ○ |
| 80 | 27 | 2 | 32 | 171403 | ● |
| 80 | 27 | 2,5 | 32 | 171505 | ● |
| 80 | 27 | 3 | 32 | 171607 | ● |
| 80 | 27 | 4 | 32 | 171709 | ● |
| 80 | 27 | 5 | 32 | 171800 | ● |
| 100 | 22 | 1,6 | 36 | 171902 | ● |
| 100 | 22 | 2 | 36 | 172007 | ● |
| 100 | 22 | 2,5 | 36 | 172109 | ● |
| 100 | 22 | 3 | 36 | 172200 | ● |
| 100 | 22 | 4 | 36 | 172302 | ● |
| 100 | 22 | 5 | 36 | 172404 | ● |
| 100 | 32 | 1,6 | 36 | 172506 | ● |
| 100 | 32 | 2 | 36 | 172608 | ● |
| 100 | 32 | 2,5 | 36 | 172700 | ● |
| 100 | 32 | 3 | 36 | 172801 | ● |
| 100 | 32 | 4 | 36 | 172903 | ● |
| 100 | 32 | 5 | 36 | 173008 | ● |
| 100 | 32 | 6 | 36 | 173100 | ● |
| 100 | 32 | 8 | 36 | 173201 | ● |

| D (js16) | d (H7) | L (k11) | z | HSS | |
|----------|--------|---------|----|-------------------|---|
| | | | | Code No 0641-534- | |
| 125 | 22 | 2 | 40 | 173303 | ● |
| 125 | 22 | 2,5 | 40 | 173405 | ● |
| 125 | 22 | 3 | 40 | 173507 | ● |
| 125 | 22 | 4 | 40 | 173609 | ● |
| 125 | 22 | 5 | 40 | 173700 | ● |
| 125 | 22 | 6 | 40 | 173802 | ● |
| 125 | 32 | 2 | 40 | 173904 | ● |
| 125 | 32 | 2,5 | 40 | 174009 | ● |
| 125 | 32 | 3 | 40 | 174100 | ● |
| 125 | 32 | 4 | 40 | 174202 | ● |
| 125 | 32 | 5 | 40 | 174304 | ● |
| 125 | 32 | 6 | 40 | 174406 | ● |
| 125 | 32 | 8 | 40 | 174508 | ● |
| 125 | 32 | 10 | 40 | 174600 | ● |
| 160 | 32 | 3 | 44 | 174905 | ● |
| 160 | 32 | 4 | 44 | 175000 | ● |
| 160 | 32 | 5 | 44 | 175101 | ● |
| 160 | 32 | 6 | 44 | 175203 | ● |
| 160 | 40 | 8 | 44 | 175218 | ● |
| 160 | 40 | 3 | 44 | 175407 | ● |
| 160 | 40 | 4 | 44 | 175509 | ● |
| 160 | 40 | 5 | 44 | 175600 | ● |
| 160 | 40 | 6 | 44 | 175702 | ● |
| 160 | 40 | 8 | 44 | 175804 | ● |
| 160 | 40 | 10 | 44 | 175906 | ● |
| 160 | 40 | 12 | 44 | 176000 | ○ |
| 200 | 32 | 3 | 52 | 176204 | ● |
| 200 | 32 | 4 | 52 | 176306 | ● |
| 200 | 32 | 5 | 52 | 176408 | ● |
| 200 | 32 | 6 | 52 | 176500 | ● |
| 200 | 40 | 3 | 52 | 176703 | ● |
| 200 | 40 | 4 | 52 | 176805 | ○ |
| 200 | 40 | 5 | 52 | 176907 | ● |
| 200 | 40 | 6 | 52 | 177001 | ● |
| 200 | 40 | 8 | 52 | 177103 | ● |
| 200 | 40 | 10 | 52 | 177205 | ● |
| 200 | 40 | 12 | 52 | 177307 | ● |
| 200 | 40 | 14 | 52 | 177409 | ● |
| 250 | 40 | 3 | 64 | 177602 | ● |
| 250 | 40 | 4 | 64 | 177704 | ● |
| 250 | 40 | 5 | 64 | 177806 | ● |
| 250 | 40 | 6 | 64 | 177908 | ● |
| 250 | 40 | 8 | 64 | 178002 | ● |
| 250 | 40 | 10 | 64 | 178104 | ○ |
| 250 | 40 | 12 | 64 | 178206 | ● |
| 250 | 40 | 14 | 64 | 178308 | ○ |