

# DIN 1834 B

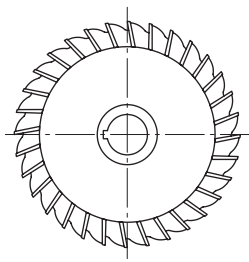
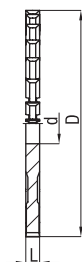
G

Frezy tarczowe trzystone piłkowe, ostrza proste

Metal slitting saws, straight teeth

Metallkreisfräser, geradeverzahnt

Фрезы прорезные 3-х сторонние с прямыми зубьями



DIN  
1834 B

Z=32÷52

$\lambda=0^\circ$   
 $\gamma=12^\circ$

D (js16)	d (H7)	L (k11)	z	HSS	
				Code No 0641-534-	
63	22	1,6	32	155105	○
63	22	2	32	155207	●
63	22	2,5	32	155309	●
63	22	3	32	155400	●
63	22	4	32	155502	○
63	22	5	32	155604	●
80	22	1,6	36	155706	●
80	22	2	36	155808	●
80	22	2,5	36	155900	●
80	22	3	36	156004	●
80	22	4	36	156106	●
80	22	5	36	156208	●
80	27	1,6	36	156300	○
80	27	2	36	156401	●
80	27	2,5	36	156503	○
80	27	3	36	156605	○
80	27	4	36	156707	●
80	27	5	36	156809	○
100	22	1,6	40	156900	○
100	22	2	40	157005	○
100	22	2,5	40	157107	○
100	22	3	40	157209	●
100	22	4	40	157300	●
100	22	5	40	157402	●
100	32	1,6	40	157504	●
100	32	2	40	157606	●
100	32	2,5	40	157708	●
100	32	3	40	157800	●
100	32	4	40	157901	●
100	32	5	40	158006	●
100	32	6	40	158108	●
100	32	8	40	158200	●
125	22	2	44	158301	●
125	22	2,5	44	158403	●
125	22	3	44	158505	●

D (js16)	d (H7)	L (k11)	z	HSS	
				Code No 0641-534-	
125	22	4	44	158607	○
125	22	5	44	158709	●
125	22	6	44	158800	○
125	32	2	44	158902	●
125	32	2,5	44	159007	●
125	32	3	44	159109	●
125	32	4	44	159200	●
125	32	5	44	159302	●
125	32	6	44	159404	●
125	32	8	44	159506	●
125	32	10	44	159608	●
160	40	3	48	160404	●
160	40	4	48	160506	●
160	40	5	48	160608	●
160	40	6	48	160700	●
160	40	8	48	160801	○
160	40	10	48	160903	○
160	32	3	48	159903	○
160	32	4	48	160007	●
160	32	5	48	160109	●
160	32	6	48	160200	○
160	32	8	40	160241	●
160	32	10	40	160254	○
160	32	12	40	161008	○
200	32	3	56	161201	○
200	32	4	56	161303	○
200	32	5	56	161405	○
200	32	6	56	161507	○
200	40	3	56	161700	○
200	40	4	56	161802	○
200	40	5	56	161904	○
200	40	6	56	162009	○
200	40	8	44	162100	○
200	40	10	44	162202	○
200	40	12	44	162304	○
200	40	14	44	162406	○
250	40	3	52	162600	○
250	40	4	52	162701	○
250	40	5	52	162803	○
250	40	6	52	162905	○
250	40	8	52	163000	○
250	40	10	52	163101	○
250	40	12	52	163203	○
250	40	14	52	163305	○