

# DIN 1880 N/W/H

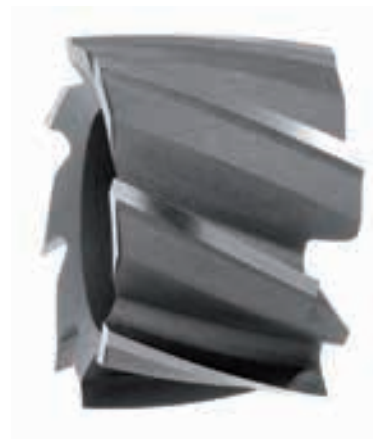
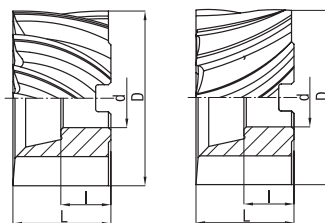
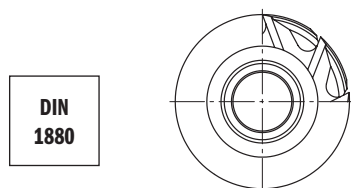
D

Frezy walcowo-czołowe

Shell end mills

Walzenstrinfräser

Фрезы торцовые



<b>DIN 1880 N</b>	<b>Z=8+14</b>	$\lambda=25^\circ$ $\gamma=15^\circ$
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ostrza normalne / normal teeth / с стандартным зубом

D (js16)	d (H7)	L (k16)	l	z	HSS		HSS		HSS-E		HSS-E	
					R - right		L - left		R - right		L - left	
					Code No 0641-511-		Code No 0641-511-		Code No 0641-511-		Code No 0641-511-	
40	16	32	19	8	200107	●	600106	●	203100	○	620104	○
50	22	36	21	8	200209	●	600208	●	203201	○	620206	○
63	27	40	23	8	200300	●	600300	●	203303	○	620308	○
80	27	45	23	10	200402	●	600401	○	203405	○	620400	○
100	32	50	26	10	200504	●	600503	●	203508	○	620501	○
125	40	56	29	12	200606	●	600605	●	203609	○	620603	○
160	50	63	32	14	200708	●	600707	○				

<b>DIN 1880 W</b>	<b>Z=6+10</b>	$\lambda=30^\circ$ $\gamma=20^\circ$
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ostrza grube / coarse teeth / с редким зубом

D (js16)	d (H7)	L	l	z	HSS		HSS		HSS-E		HSS-E	
					R - right		L - left		R - right		L - left	
					Code No 0641-511-		Code No 0641-511-		Code No 0641-511-		Code No 0641-511-	
40	16	32	19	6	220103	○	601101	○	223106	○	621108	○
50	22	36	21	6	220205	○	601203	○	223208	○	621200	○
63	27	40	23	6	220307	○	601307	○	223300	○	621302	○
80	27	45	23	6	220409	○	601407	○	223401	○	621404	○
100	32	50	26	6	220500	○	601509	○	223503	○	621506	○
125	40	56	29	8	220602	○	601600	○	223605	○	621608	○
160	50	63	32	10	220704	○	601702	○				

<b>DIN 1880 H</b>	<b>Z=10+24</b>	$\lambda=15^\circ$ $\gamma=15^\circ$
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ostrza drobne / fine teeth / с мелким зубом

D (js16)	d (H7)	L (k16)	l	z	HSS		HSS		HSS-E		HSS-E	
					R		L		R		L	
					Code No 0641-511-		Code No 0641-511-		Code No 0641-511-		Code No 0641-511-	
40	16	32	19	10	210105	○	602108	○	213108	○	622102	○
50	22	36	21	12	210207	○	602200	○	213200	○	622204	○
63	27	40	23	14	210309	○	602302	○	213301	○	622306	○
80	27	45	23	16	210400	○	602404	○	213403	○	622408	○
100	32	50	26	18	210502	○	602506	○	213505	○	622500	○
125	40	56	29	22	210604	○	602608	○	213607	○	622601	○
160	50	63	32	24	210706	○	602700	○				