

DIN 845 BK NR/NF

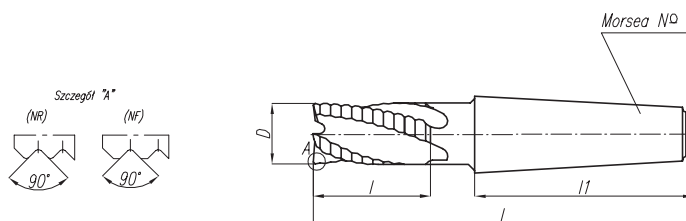
B

Frezy trzpieniowe walcowo-czołowe z łamaczem wióra, wielostrzowe, z chwytem Morse'a, krótkie

End mills roughing, multiflute, with Morse taper shank, standard series

Schruppfräser, Morsekegel, 4-8 Schneiden, kurz

Фрезы концевые с стружколомателем, многоперьевые, с хвостовиком типа „конус Морзе“, стандартные



DIN
845 BK
NR/NF

Z=4÷8



DIN
228 A

$\lambda=30^\circ$
 $\gamma=10^\circ$



| D (js14) | L | l | l1 | Morse taper No | z | HSS-E | |
|----------|-----|----|-----|-------------------|---|-------------------|-------------------|
| | | | | | | NR | NF |
| | | | | | | Code No 0641-552- | Code No 0641-552- |
| 6 | 83 | 13 | 57 | 1 | 4 | 065002 | 075007 |
| 7 | 86 | 16 | 57 | 1 | 4 | 065022 | 075010 |
| 8 | 89 | 19 | 57 | 1 | 4 | 065034 | 075022 |
| 9 | 89 | 19 | 57 | 1 | 4 | 065046 | 075034 |
| 10 | 92 | 22 | 57 | 1 | 4 | 065104 | 075109 |
| 12 | 96 | 26 | 57 | 1 | 4 | 065206 | 075200 |
| 13 | 96 | 26 | 57 | 1 | 4 | 065308 | 075302 |
| 14 | 111 | 26 | 69 | 2 | 4 | 065400 | 075404 |
| 15 | 111 | 26 | 69 | 2 | 4 | 065501 | 075506 |
| 16 | 117 | 32 | 69 | 2 | 4 | 065603 | 075608 |
| 18 | 117 | 32 | 69 | 2 | 4 | 065705 | 075700 |
| 20 | 123 | 38 | 69 | 2 | 4 | 065807 | 075801 |
| 22 | 123 | 38 | 69 | 2 | 4 | 065909 | 075903 |
| 24 | 147 | 45 | 86 | 3 | 4 | 066003 | 076008 |
| 25 | 147 | 45 | 86 | 3 | 4 | 066105 | 076100 |
| 26 | 147 | 45 | 86 | 3 | 6 | 066207 | 076201 |
| 28 | 147 | 45 | 86 | 3 | 6 | 066309 | 076303 |
| 30 | 147 | 45 | 86 | 3 | 6 | 066400 | 076405 |
| 32 | 178 | 53 | 109 | 4 | 6 | 066502 | 076507 |
| 34 | 178 | 53 | 109 | 4 | 6 | 066515 | 076609 |
| 35 | 178 | 53 | 109 | 4 | 6 | 066527 | 076700 |
| 36 | 178 | 53 | 109 | 4 | 6 | 066604 | 076802 |
| 38 | 188 | 63 | 109 | 4 | 6 | 066617 | 076904 |
| 40 | 188 | 63 | 109 | 4 | 6 | 066706 | 077009 |
| 42 | 188 | 63 | 109 | 4 | 6 | 066719 | 077100 |
| 44 | 188 | 63 | 109 | 4 | 6 | 066731 | 077202 |
| 45 | 188 | 63 | 109 | 4 | 6 | 066808 | 077304 |
| 48 | 233 | 75 | 136 | 5 | 8 | 066810 | 077406 |
| 50 | 233 | 75 | 136 | 5 | 8 | 066900 | 077508 |
| 56 | 233 | 75 | 136 | 5 | 8 | 067004 | 077600 |
| 60 | 233 | 75 | 136 | 5 | 8 | 067016 | 077701 |
| 63 | 248 | 90 | 136 | 5 | 8 | 067106 | 077803 |